Starch: 1– 7.5g starch was weighed.6– Paste preparation was started by adding the binder portion to the lactose using a 10ml graduated cylinder adding several additions of 3ml of the preparation every 30 second each time to different places, and after each addition kneading was operated.3– The prepared dispersion was put on a hot plate and warmed with continuous stirring until a translucent paste was formed.2– Starch was added to 100ml distilled water in an Erlenmeyer Flask.10– The tray containing the .wet granules was weighed and the weight was recorded