In summary, HR mentoring and counseling are essential to an organization's growth and success, especially in the fast–paced, cutthroat global economy. Through the implementation of efficient communication and awareness strategies, a needs assessment, the definition of the program's objectives and scope, the choice of reliable EAP service providers, and ongoing program evaluation, OPCO hopes to give employees access to resources and professional help that will improve their performance and well–being. OPCO aims to offer its employees valuable guidance, support, and developmental opportunities through a variety of means, including assessment of the current mentoring process, definition of mentoring objectives and structure, recruitment and training of mentors, matching of mentors and mentees, establishment of mentoring guidelines and expectations, and provision of ongoing support and evaluation. The report also provided instructions on how to set up a thorough .mentoring program at OPCO