

This document presents ten multiple-choice questions and answers regarding soft gelatin capsule manufacturing. Continuous lubrication prevents material buildup on rotating parts. Soft gelatin capsules are dried to a final moisture content of 6–10%. The bubble method is the only process not using molds.

Materials sensitive to high moisture cannot be filled. A drug's pH below 2.5 breaks down the gelatin, causing leakage. Quality control measures gelatin ribbon thickness and fill weight. Drug stability in soft gelatin capsules is affected by temperature, humidity, interaction with gelatin, and light exposure. Dissolution tests ensure appropriate drug release rate. Non-polar compounds at high concentrations can cause drug migration into the gelatin shell. The content uniformity test is performed only if the weight variation test fails.