

Place in a burnout furnace and preheat to approximately 1000 centigrade for 1–2 hours 8. Pour the. 1
creamy mixture into the prepared ring containing the wax pattern Manipulation of Investment Material
5. Using a mixing spatula, mix for 15–30 seconds until all of the powder is mixed with the liquid 3. Using a
vacuum mixing machine, vacuum mix for 30 –60 seconds 4. leaving it empty to receive the casting
.alloy. Working time is 2–4 minutes. 6. 7. 9