

Materials Green plastic garden furniture, Czech Republic, 2009 The most commonly sold types of patio sets are made of plastic, wood, aluminium, wicker, and wrought iron. Now, most modern wicker furniture is made from synthetic resin, increasing the life expectancy and reducing manufacturing costs. Waterproof outdoor furniture pieces are usually made of materials such as Mahogany, Teak, Cast Aluminum, PE Wicker, Plastic and PVC Wicker.[citation needed] These materials are durable and can withstand the elements of wind, rain and sun exposure.