In HDLC (High–Level Data Link Control), the three data transfer modes are: 1.In summary, NRM is suitable for point–to–point communication, ARM provides flexibility for the secondary station to initiate communication, and ABM is ideal for peer–to–peer communication where both stations have equal roles in initiating and responding to frame transmissions. – ARM allows the secondary station to initiate transmission without waiting for a specific request from the primary station, providing more flexibility in communication initiation compared to NRM. Asynchronous Balanced Mode (ABM): ABM is a bidirectional mode where both stations can initiate frame transmission and respond to frames from the other station. Comparison: – NRM is a unidirectional mode where the primary station initiates communication, and the secondary station responds. This mode is suitable for peer–to–peer communication between two stations. 2.3.