The MBBR process development has been based upon the main gathering concept in one system, the optimal AS properties and processes of the bio–film, and the elimination of the unwanted properties of every one of the processes [11]. Unlike the majority of the bio–film reactors, the MBBR utilizes all effective reactor volume for microbial growth, which offers a number of the benefits compared to its competitors. As a result, the biofilm–based processes can exhibit a higher capacity for the volumetric treatment; in other words, they have the ability to treat the same waste–water amount in a smaller volume.